

Work Order ID **94204**

94204

Page 1

November-30-12 10:10:15 AM

Item ID: D2581

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Bracket

Start Date: 11/30/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: MLS Date: 12-12-04 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2581	Rev A1								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D2581								
<u>304.125</u>	Dwg Rev: <u>A1</u>								
	Prog Rev: <u>AL</u>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
12/12/10

26 12-12-10

DAS
09
12-12-10

Work Order ID 94204

November-30-12 10:10:15 AM

94204

Page 2

Item ID: D2581

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Bracket

Start Date: 11/30/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Brake NC Brake NC	Form as per dwg NC BRAKE Memo	0.00 0.00				26			SP 13/01/17
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				26 can			
150 *150* Packaging Packaging	Identify as per dwg & Stock Location Memo *****STOCK IN BASKET CELL*****	0.00 0.00				26x			SP B-01-18.

Work Order ID 94204***94204***

Page 3

November-30-12 10:10:15 AM

Item ID: D2581

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Bracket

Start Date: 11/30/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

13/01/22

11/30/12

Picklist Print

November-30-12 10:10:15 AM

Page 1

Work Order ID: 94204

Parent Item: D2581

Parent Item Name: Mounting Bracket

Start Date: 11/30/12

Required Date: 12/14/12

Start Qty: 20.00

Required Qty: 20.00

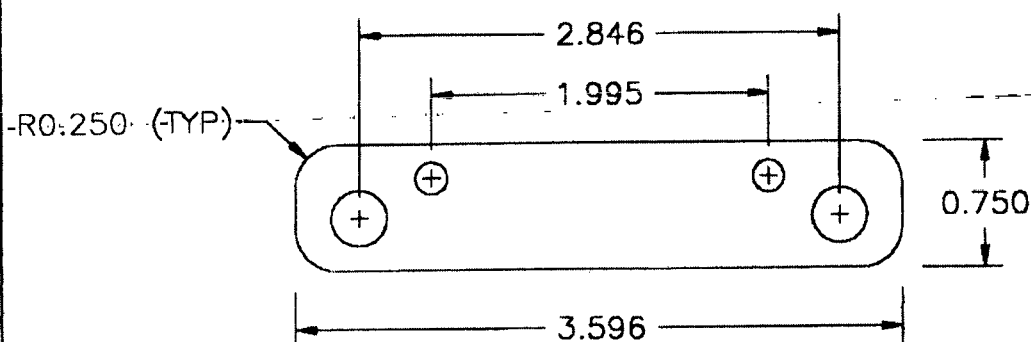
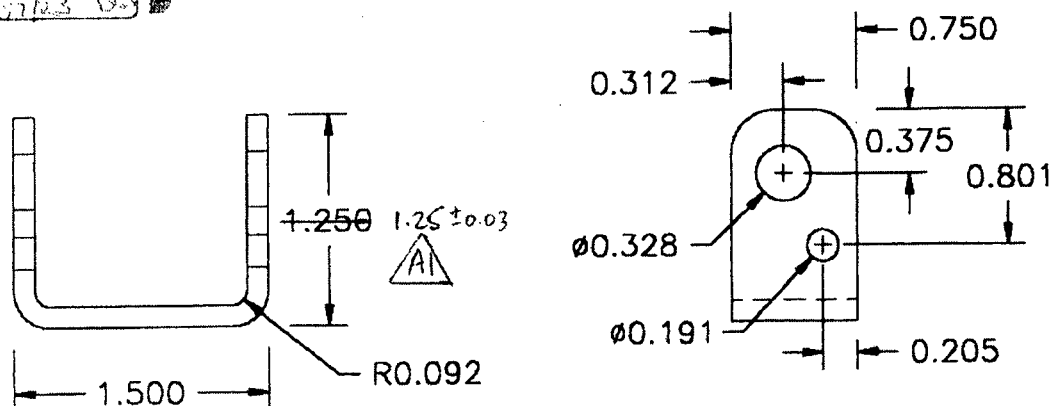
Comments: IPP D01.07.17Added info to step 2SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA 304/316 0.125 Sheet		Purchased	No			100	sf	118.4500	0.0187	0.393684 0.5			Jm12-12-10
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT020		118.45							
				122521		118.45			122521				



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
AI	UP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
10/07/23 B.S.



MATERIAL: 304/316 SS 0.125 THICK

12-12-04
94204 MGS
VICTORIA
UNCONTROLLED COPY
SUBJECT TO CHANGE

Receiving Report

Date: 12/7/26
 Supplier: THX 586h

Batch No: M12281
 Dart P/O: 17463

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: DAS Yes ☐ No ☒ N/A ☐
 QC6 Inspection: 14 12/10/27 N/A ☐
 Work Order: 6-83 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M304B0.0W V0000		24	0	0	24	
M24B.0625X300		12	0	0	12	
M6061T65032		96	0	0	96	
M7075+3320003		256	0	0	6	

Initials of receiver (if shipment OK) Level 12 le

Production/Admin: 12/11/26
 Date
 Received/Costing
 Initial

Location _____

Purchase Order Receipt Listing

Thursday, July 26, 2012 8:56:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17463 Receipt Dates from 7/26/2012 to 7/26/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name		VC-COP001 Thyssenkrupp Materials CA Ltd									
PO17463	3		M303B1.000X1.000 f		7/25/2012	7/26/2012	12.7000	\$13.49	0.0000	0	\$171.36
CAD	No		303.BAR 1" X 1" f		12.0000	DESJ02		\$171.36	0.0000	0	
			122521								
	6		M304S11GA sf		7/23/2012	7/26/2012	280.0000	\$8.85	0.0000	0	\$2,478.17
	No		304/316 0.125 Sheet sf		280.0000	DESJ02		\$2,478.17	0.0000	0	
			122521								
	7		M6061T6B0.500X01. f		7/23/2012	7/26/2012	24.0000	\$1.55	0.0000	0	\$37.09
	No		250 6061-T6 Bar .500 x f		24.0000	DESJ02		\$37.09	0.0000	0	
			1.25 122521								
	8		M6061T6B0.500X06. f		7/23/2012	7/26/2012	24.0000	\$7.03	0.0000	0	\$168.78
	No		000 6061-T6 Bar .500 x f		24.0000	DESJ02		\$168.78	0.0000	0	
			6.00 122521								
	9		M6061T6B0.750X01. f		7/23/2012	7/26/2012	24.0000	\$2.62	0.0000	0	\$62.80
	No		500 6061-T6 Bar .750 X f		24.0000	DESJ02		\$62.80	0.0000	0	
			1.50 122521								
	10		M6061T6B1.000X04. f		7/23/2012	7/26/2012	24.0000	\$9.24	0.0000	0	\$221.77
	No		000 6061-T6 Bar 1.00 x f		24.0000	DESJ02		\$221.77	0.0000	0	
			4.00 122521								
	11		M6061T6B1.250X01. f		7/23/2012	7/26/2012	12.0000	\$3.60	0.0000	0	\$43.18
	No		250 6061-T6 Bar 1.25 x f		12.0000	DESJ02		\$43.18	0.0000	0	
			1.25 122521								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Part Sid	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-COP001	Thyssenkrupp Materials CA Ltd								
PO17463	12		M6061T6B1.500X02. f 000		7/23/2012	7/26/2012	12.0000	\$6.87	0.0000	0	\$82.43
CAD	No		6061-T6 Bar 1.50 x f 2.00 122521		12.0000	DESJ02		\$82.43	0.0000	0	
	13		M6061T6B2.000X02. f 250		7/23/2012	7/26/2012	12.0000	\$11.61	0.0000	0	\$139.34
	No		6061-T6 Bar 2.00 x f 2.25 122521		12.0000	DESJ02		\$139.34	0.0000	0	
	14		M6061T6R1.000 f		7/23/2012	7/26/2012	24.0000	\$1.80	0.0000	0	\$43.18
	No		ROUND BAR 1.00" f 122521		24.0000	DESJ02		\$43.18	0.0000	0	
	15		M6061T6R3.500 f		7/23/2012	7/26/2012	12.0000	\$23.06	0.0000	0	\$276.73
	No		6061 RD bar 3.50 f 122521		12.0000	DESJ02		\$276.73	0.0000	0	
	17		M6061T6S.080 sf		7/23/2012	7/26/2012	96.0000	\$3.05	0.0000	0	\$292.43
	No		6061-T6 .080 Sheet sf 122521		96.0000	DESJ02		\$292.43	0.0000	0	
	18		M6061T6S.125 sf		7/23/2012	7/26/2012	64.0000	\$4.75	0.0000	0	\$304.20
	No		6061-T6 .125 Sheet sf 122521		64.0000	DESJ02		\$304.20	0.0000	0	
Total Received Quantity:											620.7000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$4,321.47
Total Balance Due Quantity:											0.0000

Ship From: B I L L O F L A D I N G
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G
1) Our Order PEC-472083- 1 Your PO # 17463
STAINLESS STEEL SQ BAR 303 STAINLESS
1.00" X 151.0000"

Heat Number
245298

Tag No
88401

Quantity
12 ' 7.0000 "

PCS
1

MTR

Wt LBS
43

2) Our Order PEC-472083- 2 Your PO # 17463
STAINLESS STEEL SHEET 304-2B
.1200 Nom X 48.0000" X 120.0000"

Heat Number
SF29688

Tag No
88728

Quantity
280.00 SFT

PCS
7

MTR

Wt LBS
1347

3) Our Order PEC-472083- 3 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.50" x 1.250" X 144.0000"

Heat Number
Z00248009

Tag No
88402

Quantity
24 FT

PCS
2

MTR

Wt LBS
17

4) Our Order PEC-472083- 4 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.50" X 6.00" X 144.0000"

Heat Number
201210006

Tag No
88403

Quantity
24 FT

PCS
2

MTR

Wt LBS
84

5) Our Order PEC-472083- 5 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.750" X 1.50" X 144.0000"

Heat Number
HK079 712

Tag No
88404

Quantity
24 FT

PCS
4

MTR

Wt LBS
32

Page: 1Continued

2 10/27/26

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

25 JUL 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

SHIP TO: (1)
DART AEROSPACE

B I L L O F L A D I N G
No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-472083- 6 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
1.00" x 4.00" X 144.0000"

Heat Number
201210303

Tag No
88405

Quantity
24 FT

PCS
2

MTR

Wt LBS
114

7) Our Order PEC-472083- 7 Your PO # 17463
ALUMINUM SQUARE BAR 6061-T6511
1.250" X 144.0000"

Heat Number
Z00240017

Tag No
88406

Quantity
12 FT

PCS
1

MTR

Wt LBS
23

8) Our Order PEC-472083- 8 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
1.50" x 2.00" X 144.0000"

Heat Number
201209117

Tag No
88407

Quantity
12 FT

PCS
1

MTR

Wt LBS
43

9) Our Order PEC-472083- 9 Your PO # 17463
Part # OFFERING***** Rel #
ALUMINUM FLAT BAR 6061-T6511
2.00" x 2.50" X 144.0000"

Heat Number
C7331164

Tag No
88408

Quantity
12 FT

PCS
1

MTR

Wt LBS
71

10) Our Order PEC-472083- 10 Your PO # 17463
ALUMINUM ROUND BAR 6061-T6511
1.00" DIA X 144.0000"

Heat Number
Z00216020

Tag No
88409

Quantity
24 FT

PCS
2

MTR

Wt LBS
23

11) Our Order PEC-472083- 11 Your PO # 17463
ALUMINUM ROUND BAR 6061-T6511
3.50" DIA X 144.0000"

12/12/12 MTR

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL. 2012

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Ship From: THYSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G
Heat Number 21112151 Tag No 88410 Quantity 12 FT PCS 1 Wt LBS 140

12) Our Order PEC-472083- 12 Your PO # 17463

ALUMINUM SHEET 6061 T6
.0810 Nom X 48.0000" X 144.0000"

Heat Number 25872/01/00 Tag No 88035

Quantity 96.00 SFT PCS 2

MTR Wt LBS 105

13) Our Order PEC-472083- 13 Your PO # 17463

ALUMINUM SHEET 6061 T6
.1250 Nom X 48.0000" X 96.0000"

Heat Number 30286/01/00 Tag No 88036

Quantity 64.00 SFT PCS -2

MTR Wt LBS 109

14) Our Order PEC-472083- 14 Your PO # 17463

Part # PLATE ASTM B 209 QQ-A-250/12 Rel #
ALUMINUM PLATE 7075T7351
2.50" THICK X 3.2500" X 72.0000"
*** BACK ORDER ***

TOTAL: Tags 13 PCS 26 Wt LBS 2151

Heat Number
201209117
201210006
201210303
21112151
245298
25872/01/00
30286/01/00
HK079 712
SF29688
Z00216020

*** Chemical Analysis ***

Page: 3Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL 2012

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST# 140223934 RT0001

DATE

Ship From: B I L L O F L A D I N G
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

Z00240017
Z00248009

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 2 SKIDS GW. 2477 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 4 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

25 JUN. 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
1200 Nom X 48.0000" X 120.0000"
PART NO.

PO/Rel 17463

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____

Certificate of Mill Test Results

BL PEC-777693-002

23Jul12
Pg 1/1

DAS
14
2-83
12/07/27

产品质量证明书 MILL TEST CERTIFICATE

DMSSC 江苏大明金属制品有限公司
JIANGSU DAMING METAL PRODUCTS CO., LTD.
地址: 无锡市太湖新城(312) 吴中大道
江阴市 214116 TONGSHI ROAD WUXI JIANGSU
PROVINCE CHINA
TEL: 510600000

订单号: 02000
Order No.
客户: GLOBAL STAINLESS STEEL INC.
Order
应用厂家: CONSCHEE

品名: COLD ROLLED STAINLESS
Commodity: STEEL SHEET, SLIT EDGE

编号: M120302001
INVOICE NO.
发行日期: 2012-4-15
Date

序号 No.	Product No.	序号 Type	表面加工 Surface Finished	产品尺寸 Product Size			重量 NET Weight KG	标准 Specification	拉伸试验 Tensile Test			硬度 Hardness HVHRB	钢号 STEEL NO.	炉号 HEAT NO.	化学成分 Chemical Composition (%)							
				厚度 Thickness MM	宽度 Width MM	长度 Length MM			屈服强度 R _{eL} 20 Mpa	抗拉强度 R _m Mpa	延伸率 A %				C	SI	Mn	P	S	NI	Cr	N
1	P001693080	304	2B	0.5	1219	2438	910.64	ASTM A240	275	731	65	167	Q190130C	SF2811	0.0510	0.5060	1.0620	0.0321	0.0067	8.02	18.26	1
2	P001693081	304	2B	0.5	1219	3048	908.08	ASTM A240	275	731	65	167	Q190130C	SF2811	0.0510	0.5060	1.0620	0.0321	0.0067	8.02	18.26	1
3	P001715073	304	2B	0.5	1219	3048	935.00	ASTM A240	270	731	60	167	Q190130B	SF2810B	0.0498	0.5120	1.0540	0.0288	0.0064	8.03	18.32	1
4	P001682218	304	2B	1.5	1219	2438	1818.74	ASTM A240	273	692	62	165	Q1902076D	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
5	P001682220	304	2B	1.5	1219	3048	1831.40	ASTM A240	273	692	62	165	Q1902076D	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
6	P001683321	304	2B	1.5	1219	3048	916.74	ASTM A240	273	692	62	165	Q1902076B	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
7	P001720563	304	2B	2.0	1219	3048	930.66	ASTM A240	293	704	58	173	Q1902099A	SF28445	0.0428	0.5120	1.0360	0.0450	0.0251	8.06	18.17	1
8	P001684263	304	2B	3.0	1219	2438	1403.00	ASTM A240	281	663	61	175	Q190403A	SF28888	0.0504	0.4910	1.1420	0.0343	0.0034	8.05	18.34	1
9	P001684265	304	2B	3.0	1219	3048	1467.64	ASTM A240	281	663	61	175	Q190403A	SF28888	0.0504	0.4910	1.1420	0.0343	0.0034	8.05	18.34	1
10	P001705088	304	2B	2.0	1219	2438	1403.00	ASTM A240	287	714	55	174	Q190023A	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
11	P001705121	304	2B	2.5	1219	3048	1363.94	ASTM A240	287	714	55	174	Q190023A	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
12	P001699782	304	NO 4+	1.5	1219	2438	1816.48	ASTM A240	287	664	60	164	Q190101B	SF30027	0.0476	0.5270	1.0650	0.0300	0.0040	8.04	18.22	1
13	P001699769	304	NO 4+	1.5	1219	3048	1876.55	ASTM A240	287	664	60	164	Q190101B	SF30027	0.0476	0.5270	1.0650	0.0300	0.0040	8.04	18.22	1
14	P001696755	304	NO 4+	2.0	1219	2438	1903.80	ASTM A240	315	647	53	83	KA11234070A10	C3109695	0.0400	0.4500	1.0900	0.0300	0.0040	8.1	18.21	0.046
15	P001703038	304	NO 4+	2.5	1219	2438	1670.30	ASTM A240	287	714	55	174	Q190023A	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
16	P001703037	304	NO 4+	2.5	1219	2438	1670.30	ASTM A240	287	714	55	174	Q190023A	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1

注: (Remarks)
尺寸和表面: 合格
Size and Surface: Conformed

兹证明所列产品均符合订单和标准的要求

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE IN ACCORDANCE
WITH THE ORDER AND SPECIFICATION
此报告仅供客户参考

江苏大明金属制品有限公司
JIANGSU DAMING METAL PRODUCTS CO., LTD.
王迪峰

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO17463**

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 1 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

10127-2607

Tax Resale Nbr

Net 30

Terms

CAD

Currency

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
3	M303B1.000X1.000 050	303 BAR 1" X 1"	7/25/12 Yes	12.00 f 12.7	Yours ppd	\$13.7500	\$165.00
			Special Inst: MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE				
4	M304B0.500X2.500 050	304 BAR .500 x 2.5"	7/25/12 Yes	24.00 f	Yours ppd	\$12.9083	\$309.80
			Special Inst: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 (NOTE: AISI 303 NOT ACCEPTABLE)				
5	M304B0.625X3.000 050	304 BAR .625 X 3.00	7/25/12 Yes	12.00 f	Yours ppd	\$20.2500	\$243.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERYNo substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 2 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst: AISI 304/316 SS BAR OR AISI 304/316 SS
PLATE
AS PER ASTM A276 OR ASTM A240
(NOTE: AISI 303 NOT ACCEPTABLE)

6	M304S11GA 020	304/316 0.125 Sheet	7/23/12 Yes	✓ 280.00 sf	Yours ppd	\$9.0193	\$2,525.40
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Special Inst: MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

7	M6061T6B0.500X01.250 010	6061-T6 Bar .500 x 1.25	7/23/12 Yes	✓ 24.00 f	Yours ppd	\$1.5750	\$37.80
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Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

8	M6061T6B0.500X06.000 004	6061-T6 Bar .500 x 6.00	7/23/12 Yes	✓ 24.00 f	Yours ppd	\$7.1667	\$172.00
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No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required ☒ YES ☐ NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 3 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

9

M6061T6B0.750X01.500

6061-T6 Bar .750 X 1.50

7/23/12

Yes

24.00

Yours ppd

\$2.6667

\$64.00

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

10

M6061T6B1.000X04.000

6061-T6 Bar 1.00 x 4.00

7/23/12

Yes

24.00

Yours ppd

\$9.4167

\$226.00

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

11

M6061T6B1.250X01.250

6061-T6 Bar 1.25 x 1.25

7/23/12

Yes

12.00

Yours ppd

\$3.6667

\$44.00

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17463**

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 4 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

12	M6061T6B1.500X02.000	6061-T6 Bar 1.50 x 2.00	7/23/12	12.00	Yours ppd	\$7.0000	\$84.00
	010		Yes	f			

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

13	M6061T6B2.000X02.250	6061-T6 Bar 2.00 x 2.25	7/23/12	12.00	Yours ppd	\$11.8333	\$142.00
	009		Yes	f			

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

14	M6061T6R1.000	ROUND BAR 1.00"	7/23/12	24.00	Yours ppd	\$1.8333	\$44.00
	03		Yes	f			

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 5 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-
A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

15 M6061T6R3.500

6061 RD bar 3.50

7/23/12

Yes

12.00 Yours ppd

\$23.5000

\$282.00

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-
A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

16 M6061T6S.032

6061-T6 Sheet 0.032"

7/23/12

Yes

96.00 Yours ppd

\$1.9792

\$190.00

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

17 M6061T6S.080

6061-T6 .080 Sheet

7/23/12

Yes

96.00 Yours ppd

\$3.1042

\$298.00

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required ☒ YES ☐ NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17463

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 6 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

18	M6061T6S.125	6061-T6 .125 Sheet	7/23/12	64.00	Yours ppd	\$4.8438	\$310.00
			Yes	3f			

Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

19	M7075T73B2.500X03.25	7075-T73 Bar 2.50 x 3.25	7/23/12	6.00	Yours ppd	\$49.6667	\$298.00
			Yes	f			

Special Inst: 7075-T73 (OR 7075-
T7351/T73510/T73511) BAR PER ASM-
QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS
4124) OR AMS-QQ-A-250/12 (AMS 4078)

PO Total: \$5,435.00

Change Nbr: 2

Change Date: 7/17/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO